

## Details of completed projects

### 1. Project details

- a. *Title: Development of MXene-Hierarchical Transition Metal Sulfide Hybrid Nanostructures as Electrocatalysts for Overall Water*
- b. *Institute: Pandit Deendayal Energy University Knowledge Corridor, Raisan Village, Gandhinagar – 382 426, Gujarat (State), INDIA*

### 2. Aim / Objectives:

- Develop a room-temperature, HF-free molten-salt peroxidation method for synthesizing  $Ti_3C_2$  MXene with improved safety and scalability.
- Investigate the structural/chemical evolution of Fe-replaced intermediate MXene (R-MXene) and its influence on functional terminations.
- Synthesize  $MoS_2/Ti_3C_2$  MP-MXene hybrid structures using a one-step hydrothermal method and study their synergistic interaction.
- Evaluate HER activity of MP-MXene, R-MXene, HF-MXene, in situ HF-MXene, and  $MoS_2$ -MP-MXene using overpotential, Tafel slope, EIS, and ECSA.
- Optimize  $MoS_2$ -MP-MXene composition to maximize active sites and electron-transport pathways for advanced HER performance.

### 3. Executive Summary (*One page*):

The project aimed to develop efficient, scalable, and environmentally friendly electrocatalyst for hydrogen generation via water splitting. A novel HF-free MXene synthesis method was developed, resulting in enhanced safety and high yields. Using a molten-salt MAX peroxidation approach,  $Ti_3C_2T_x$  MXene was functionalized for improved electron transfer, leading to enhance HER activity with overpotentials of 160 mV (10 mA/cm<sup>2</sup>) and Tafel slopes of 48 mV/dec. Hydrothermal synthesis produced  $MoS_2/Ti_3C_2T_x$  composites, which demonstrated superior catalytic performance (58 mV overpotential, 20 mV/dec Tafel slope). A  $MoS_2@Ti_3C_2$  hybrid electrode was integrated into a custom-designed electrolyzer with an FAA-3-50 anion exchange membrane, enabling real-time hydrogen production. Hydrogen evolution was measured using the water displacement method, confirming scalable performance. This research establishes a

sustainable pathway for hydrogen fuel production, combining green MXene synthesis, hybrid nanostructures, and effective electrode engineering.

#### **4. Scope for further work**

- Optimize MXene/MoS<sub>2</sub> ratios for improved dispersion and catalytic activity.
- Explore advanced slurry formulations and electrode deposition techniques.
- Enhance electrode–substrate interaction via surface modifications.
- Study electrocatalyst stabilization and activation methods for durability.
- Optimize gas separation and membrane design for hydrogen purity and efficiency.
- Conduct long-term durability tests and scale-up for practical applications.

#### **5. Benefits visualized**

- Efficient hydrogen production through water splitting.
- Enhanced catalytic activity and electron transfer.
- Cost-effective, scalable electrolyzer prototype.
- Improved electrolysis efficiency with selective ion transport.
- Contribution to sustainable clean energy technologies.